



*Global pharma*

### Business goals

- Reduce inventory
- Accelerate manufacturing lead times
- Increase schedule adherence (make-to-plan)
- Provide 'Top Floor to Shop Floor' visibility

### Business outcomes

- **\$19m reduction in inventory level** delivered in a 12 weeks pilot
- **Global roll out**
- **Lead-time reduction** via stock-level optimization
- Throughput insights enabled targeted **Product rationalization**
- **Simplified reporting** user experience with clear **E2E visibility**