

OPTIMIZING YOUR WORLD

## Introducing ORTO<sup>TM</sup>

A Novel Approach Real-time Optimisation

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Paul Oram

#### Who Are We?





#### Dr Paul Oram

- >30 years working for BP
- Final role: Chief Engineer Instrumentation, Control & Electrical
- Visiting Professor at Imperial College London
- Founder of Ortomation.io



#### Andrew Ogden-Swift

- > 40 years working in digital systems and applications on manufacturing plants
- > 25 years in research and development
- ExxonMobil; KBC; ABB; Honeywell Process Solutions; Seeq

### The Challenge.....



# Develop a universal RTO tool that allows the user to explicitly configure an Optimization Objective Function

```
Minimize (or Maximize) J(u,d) by choosing u \in \mathbb{R}^n subject to g_i(u,d) \leq 0, \quad i=1,\ldots,m u \in \mathcal{U}
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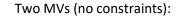
#### Where:

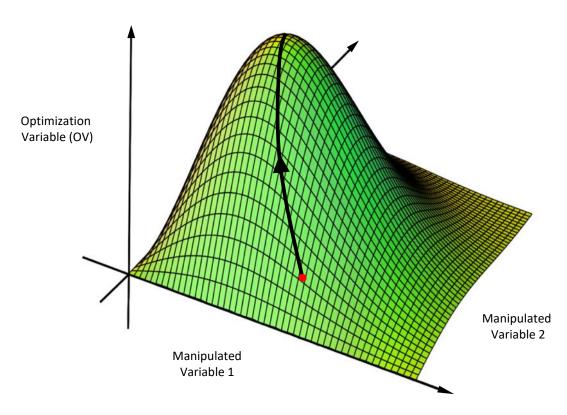
- *u*: manipulated variables (control inputs, setpoints).
- $oldsymbol{d}$ : external disturbances/uncertain parameters (feed composition, demand, environment).
- J(u,d): objective (e.g., profit, energy consumption, emissions).
- $g_i(u,d)$ : constraints (safety limits, equipment bounds, product specs).
- $\mathcal{U}$ : feasible operating region.

#### Make RTO implementation 'as simple as PID'

#### What is Real-time Optimization (RTO)?







- RTO is a generic technology and has applicability across many industry sectors
- Works in closed loop (no human in the loop)
- Typically, the OV is a proxy for profitability e.g., an indicator / calculation of:
  - Production (maximize)
  - Operating costs (minimize)
  - Emissions (minimize)
- **Delivered benefits**: 2-10% in the OV
- **Payback** measured in months, if not days.
- Existing market size ~\$0.5B ~\$1B / annum.
- However, there are an estimated five million PID controllers in operation across all plants worldwide, but only a tiny fraction of these are being written to by RTO. Why?

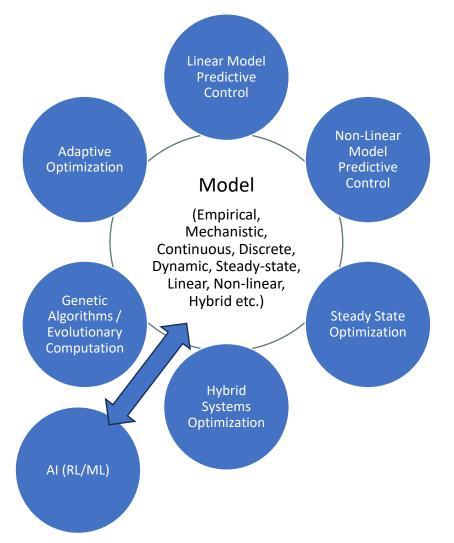
### The current state-of-play.....



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## **Existing technologies** have been very **successful**, where:

- **Expertise** exists
- Companies have the \$ resources
- Applications justify the time and expense to build and sustain them



Dominant commercial solutions all have one thing in common: a deep dependency on having a high-fidelity model of the process.

#### Making implementing schemes:

- Difficult and laborious to build & maintain
- Reliant on specialised and scarce experts
- Prone to model error
- Costly
- Opaque / black box to the end user
- Current RTO market size ~\$0.5B-\$1B / annum
- BUT, only ~10% of the possible market being served

### The Opportunity



## Traditional RTO is often <u>ruled out</u> or <u>never considered</u> because....

- The application doesn't warrant the expense to build and / or sustain.
- Site doesn't have access to the expertise to design, build and / or sustain application.

#### Traditional RTO is often **switched off** because...

 Growing process-model mismatch degrades RTO performance over time

- Current RTO market size
  ~\$0.5B-\$1B / annum
- BUT, only ~10% of the possible market being served

#### Our target market:

- Industry sectors and applications where traditional model-based solutions have been **overlooked**, **ruled out** or **failed**, due to:
  - An RTO knowledge gap
  - A lack of expertise to draw upon
  - Build and / or sustain costs being too high

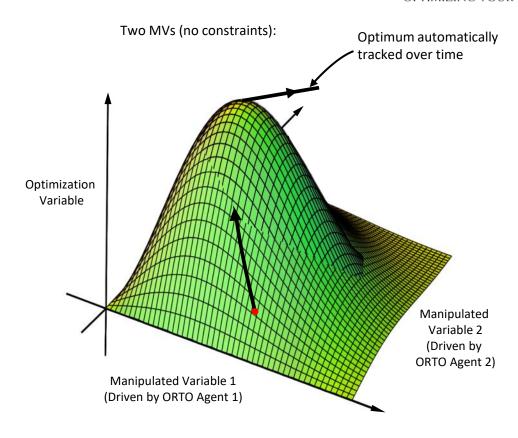
### So, what is $ORTO^{TM}$ ?



- A completely novel <u>model-free</u> approach to process and system RTO
- ORTO<sup>™</sup> optimization schemes comprise of one or more 'ORTO Agents'
  - Reside in dedicated ORTO™ software
  - Or, in OEM DCS / SCADA control libraries (future)
- Agents are:
  - Simple to configure and deploy
  - Self-learning and autonomous.
  - Work together, in closed loop, to **find** and then **track** the optimum over time
- Agents are not:
  - AI based

Presently, the ORTO algorithm is being kept as a **trade secret. Patents** are being prepared.





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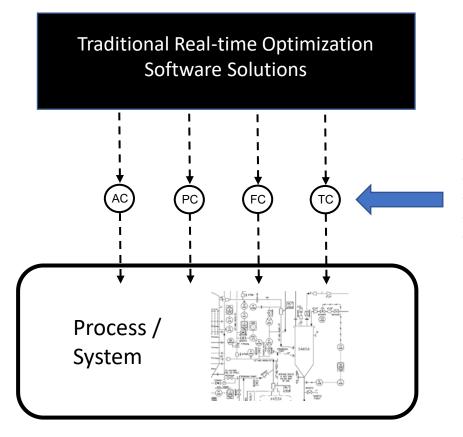
### A new disruptive approach to process optimization....



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Existing RTO solutions – model dependency makes them:

- Difficult / dependant on scarce expertise
- Deteriorate
- Resource intensive
- Bespoke
- Require lots of maintenance

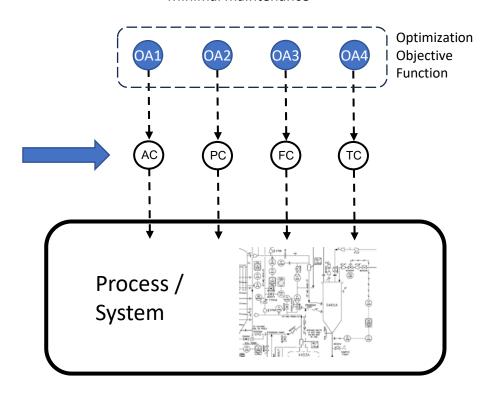


Regulatory PID:

- Simple
- Robust
- Intuitive
- Standardised / Scalable
- Minimal maintenance

'ORTO Autonomous Agent' (model-free) approach:

- Simple
- Robust
- Intuitive
- Standardised / Scalable
- Minimal maintenance

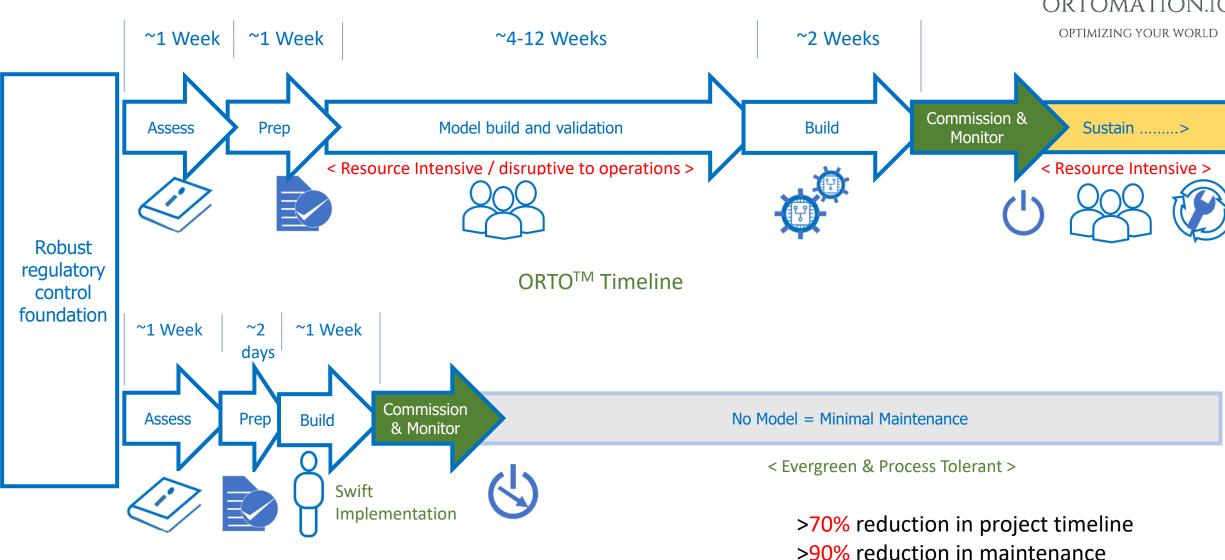


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#### Traditional Model-based Optimizer versus ORTO™ Timeline



#### Traditional RTO Timeline



#### **Key Milestones Achieved**

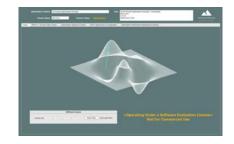


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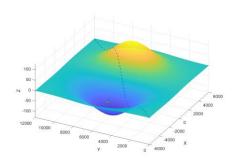


- 1. Proof of Concept
  - Conducted with a major O&G company
  - ORTO used to maximize catalyst life on a ULSD refinery unit
  - ORTO succeeded where conventional RTO / AdCon techniques had failed

Commercial ORTO<sup>™</sup> software developed

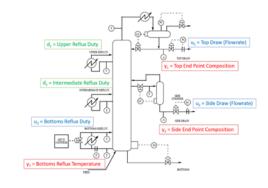


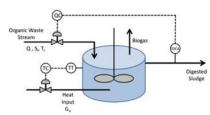
- 3. Internally tested to optimize systems / processes, for example:
  - Numerous academic benchmark problems
  - Distillation column optimisation
  - Variable speed wind turbine power output maximisation
  - Total power maximization from a wind farm
  - Wider optimization problems, including
    - PID control adaptive tuning
    - Non-linear Model parameter estimation





- 4. ORTO independently tested and validated by a specialist third party
  - Applied to 'benchmark' optimization problems:
    - Anaerobic Digestion Reactor
    - Shell Heavy Oil Fractionator
  - All success criteria achieved:
    - Minimal training needed
    - · Schemes quickly implemented
    - · Constraints adhered to
    - True optimum found and then tracked
    - Software intuitive, easy to use

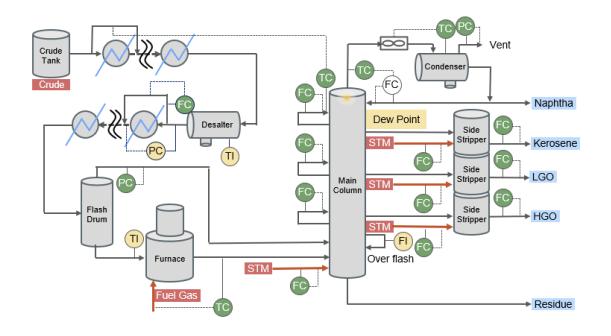




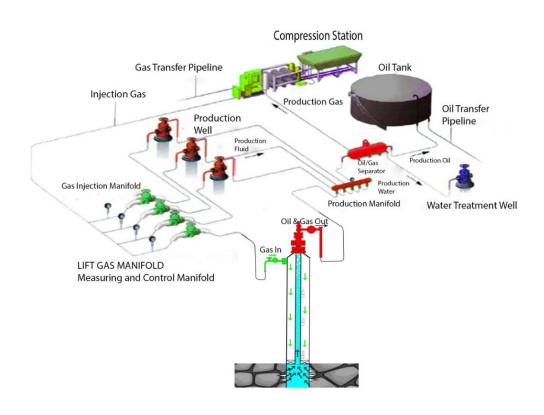
#### **Recent Applications**



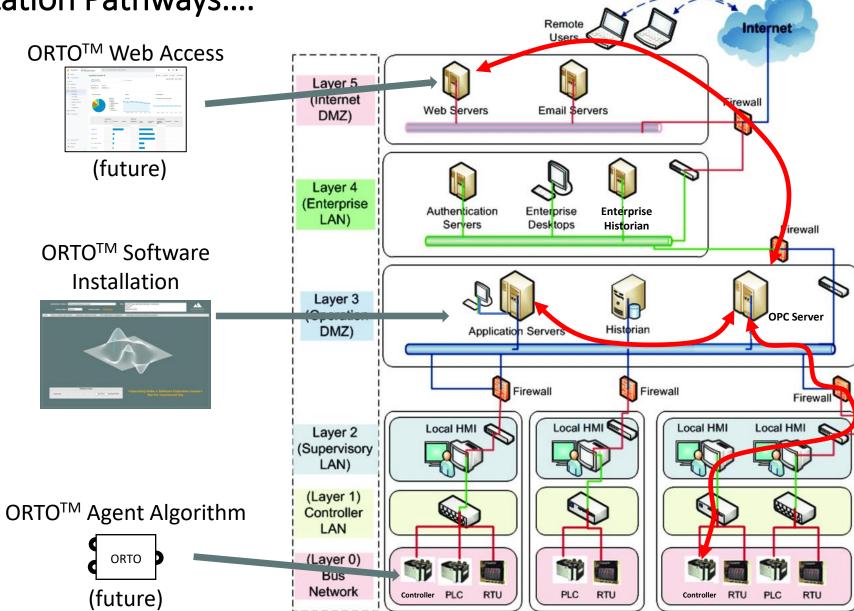
#### **CDU Optimization**



#### **Gas Lift Optimization**



### Implementation Pathways....

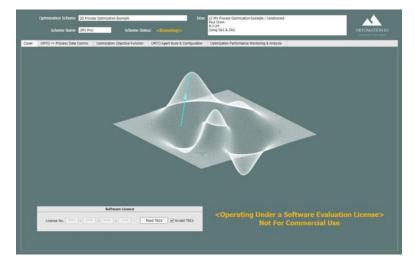


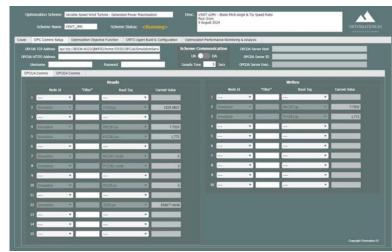


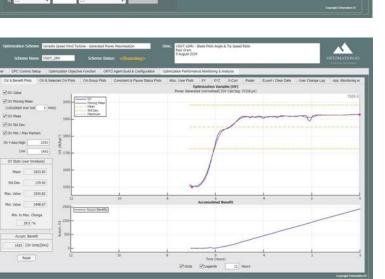
#### ORTO software...

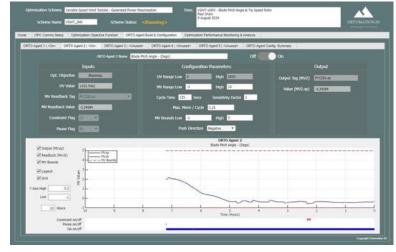


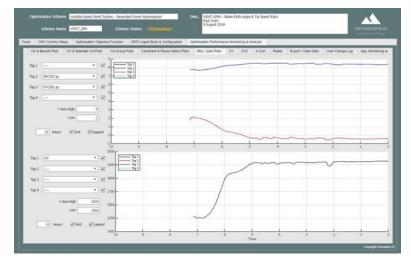
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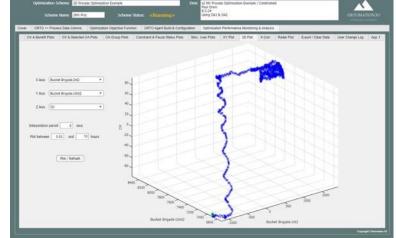












#### **Differentiators**



- Why is ORTO different? What are its key USPs?
  - ORTO is model-free, unlike traditional RTO technologies.
    - There is no process-model mismatch to affect performance.
    - Being model-free greatly simplifies build, commissioning and maintenance speeds implementation
  - ORTO converges on and then tracks the true optimum, because its 'model' is the actual process.
- The ORTO algorithm is deterministic, whereas Al solutions are not.
  - For the same set of inputs, ORTO will give you the same output.
  - Al will not i.e., it is non-deterministic. Thus, how do you know Al has reached the true optimum? Answer: you don't.
  - Al is also only as good as the data it's been trained on. Extrapolate at your peril. What if your optimum operating point lies outside the training area?
- An ORTO optimization scheme is 'as simple to build as a PID scheme'.
  - No need to source expensive expertise.
  - Reduced time to benefits

ORTO can take RTO from being niche to ubiquitous, across all processes.

### Summary



- ORTO is:
  - A completely new approach to real-time optimisation
  - Model-free
  - Dramatically reduces engineering effort
  - Highly scalable

'As simple as PID'



#### Need more info?

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